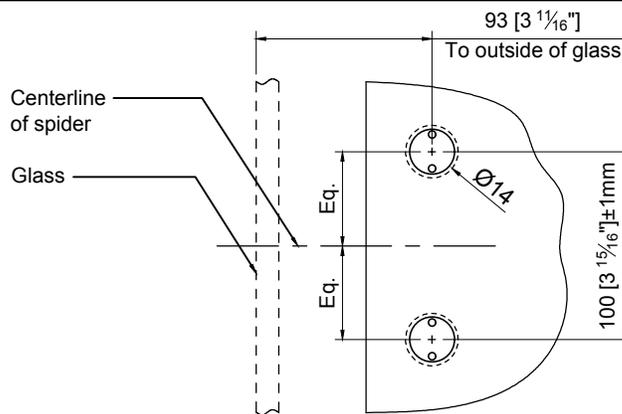


GLASS HOLES

Holes in steel to be drilled by glass installer.

* Location of holes to maintain an accuracy of ±1.5mm over total run of spiders.

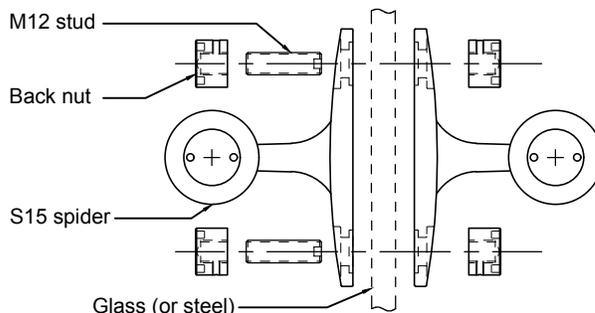


MOUNT SPIDER

Mount spider using (4) capnuts, NB4-P11 and (2) M12 studs.

Tighten with Stella supplied 4mm pinspinner.

* Apply loctite 243 and activator 7649 to stud prior to installation.

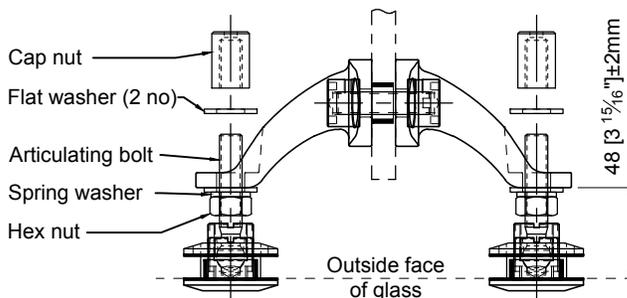


INSTALLING THE GLASS BOLTS

Install glass bolt to spider with flat washers, lock washer and capnut as shown.

Set the distance from face of spider leg to the back of front gasket. (there is approximately ±4mm adjustability)

Tighten to approximate 47 N-m (35 ft-lbs).

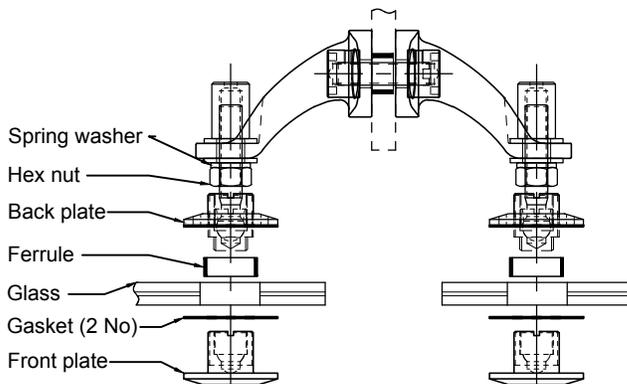


MOUNTING THE GLASS

Prior to installing the glass, adjust the back plate to a distance of the glass thickness to the front of the bolt. (Front plate removed). Apply loctite and activator to secure the back plate.

Lift glass into place. Apply loctite and activator to the threaded front cap. Install and tighten with bolt and pin spanners.

* Glass to be fully supported until all bolts are secured*



**Hole in Glass:
 Minimum: Ø31.8mm [Ø1¼"]
 Recommend: Ø34.9mm [Ø1⅜"]
 Maximum: Ø38.1mm [Ø1½"]

Rev.	Date	Description	Drawn by	Checked by
1	July 23-2019	Revised format	MT	JS

Disclaimer:
 These instructions provide guidance for installation only. They do not constitute suitability for application, which should be provided by a registered Engineer.

Hole in glass: See above
 Dimensions millimeter unless otherwise shown.
 Apply loctite 243 to all threads during assembly (To increase curing speed, please apply activator 7649)

Drawn	Drawn date
RS	03 MAY 2013
Checked	Checked date
-	-
Scale	Rev.
1:2	1
DWG No	SS152ST-AB502T-IM



INSTALLATION INSTRUCTION SIDE MOUNT SPIDER WITH FRONT MOUNTED ARTICULATING BOLT SS152ST-AB502T