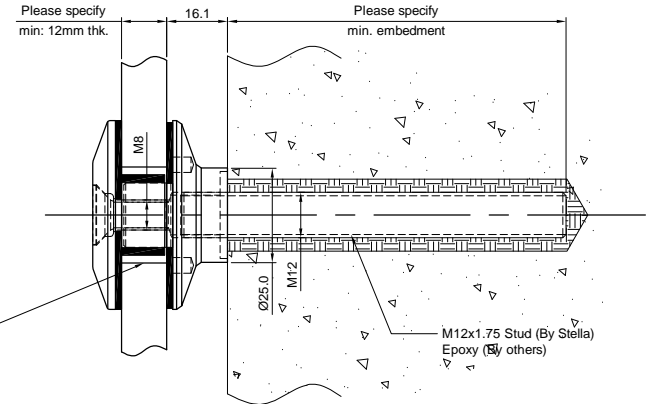
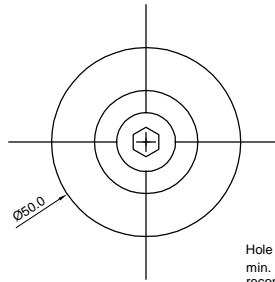


Mounting Options	Tapered front plate
Embedded into concrete	ST502-C
Mounted into wood	ST502-W
Nutsert to HSS	ST502-N
Stud to Steel	ST502-S
Steel with hex nut	ST502-H
Machined cap nut	ST502-M

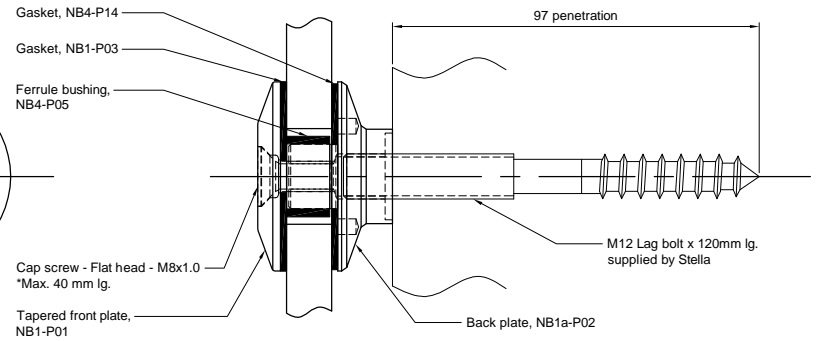
REV 1 - Stud and back nut size changed and emboss added - JUN 17-2013
 REV 2 - Drawings and notes revised & added - NOV 1-2013

NOTE:
 -Torque bolt onto glass to 12Nm [9lb ft]
 -If laminated glass, use silicone washers & finger tighten back plate plus ¼ turn.

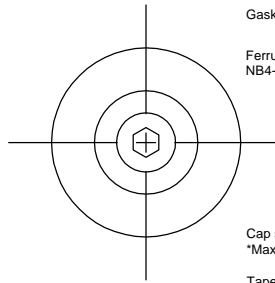
EMBEDDED INTO CONCRETE (STANDARD)
ST502-C



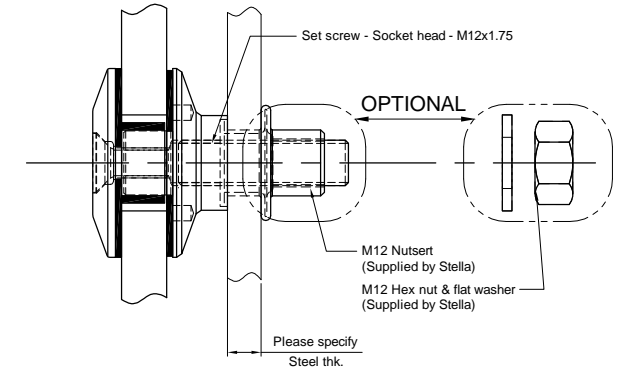
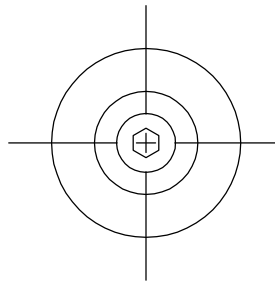
Hole in glass
 min. Ø22.2 [Ø7/8"]
 recommend Ø25.4 [Ø1"]
 max. Ø28.6 [Ø1 1/8"]



PENETRATED INTO WOOD (OPTION)
ST502-W



POST MOUNTED (OPTION)
ST502-S (W/ STEEL)
ST502-N (W/ NUTSERT)
ST502-O (W/ DRILL & TAP)
ST502-H (W/ HEXNUT)



ORDERING INFORMATION

(please check)

Embedded into concrete (std)	<input type="checkbox"/>
Penetrated into wood (option)	<input type="checkbox"/>
Post mounted (option)	<input type="checkbox"/>

Glass thickness ____ mm

Steel thickness ____ mm

APPROVAL

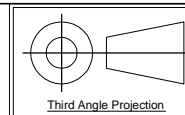
CUSTOMER APPROVAL
 (PLEASE SIGN)

DATE:

DATE

Quantity:
 Material: Grade 316 Stainless steel
 Finish: Fine machined

Hole in glass see above
 Dimensions millimeter unless otherwise shown
 Loctite all threads during final assembly
 Subject to change



Drawn	RS	Drawn date	JUN 16-13
Approved	JH	Approved date	NOV 1-2013
Scale	1:2	Rev.	2
DWG No	ST502		

stella
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ASSEMBLY DRAWING
Ø50mm STANDOFF, ST502