

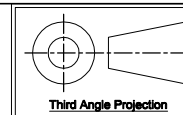
FRONT VIEW

SIDE VIEW

APPROVAL
DATE

**Quantity:** Sets  
**Material:** Grade 304 Stainless  
**Finish:** Spider: Satin; Glass bolt: Machined

Hole in glass min.  $\varnothing 22.2\text{mm}$  [ $\varnothing 7/8"$ ]  
 Dimensions millimeter unless otherwise shown  
 Apply loctite 243 to all threads during assembly  
 (To increase curing speed, please apply activator 7649)  
 Details are typical and are subject to change to meet project requirement



Drawn	Drawn date
JH	DEC 23-09
Approved	Approved date
RL	DEC 23-09
Scale	Rev.
1:4	-
DWG No	
SS154SV-NB505T	



**ASSEMBLY DRAWING**  
**S15-4Sa FOUR ARM SIDE MOUNTED SPIDER W/ NON-ARTICULATING BOLT NB4(P12)**  
**FORMALLY S15-4Sa-NB4(P12)**