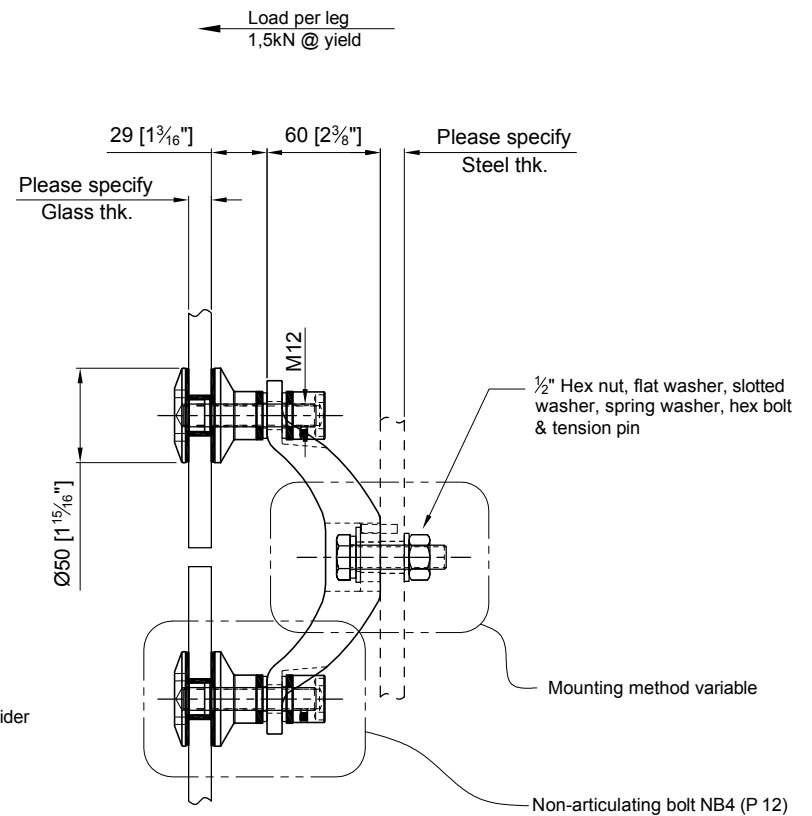


FRONT VIEW

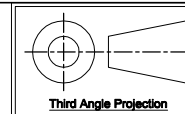


SIDE VIEW

APPROVAL
DATE

Quantity: Sets
Material: Grade 304/316 Stainless steel
Finish: Spider: Satin; Glass bolt: Machined

Hole in glass min. Ø22.2mm [Ø 7/8"]
 Dimensions millimeter unless otherwise shown
 Apply loctite 243 to all threads during assembly
 (To increase curing speed, please apply activator 7649)
 Details are typical and are subject to change to meet project requirement



Drawn	Drawn date
JH	DEC 23-09
Approved	Approved date
RL	DEC 23-09
Scale	Rev.
1:4	-
DWG No	
SS154FT-NB505T	



ASSEMBLY DRAWING
 S15-4a SPIDER W/ NON-ARTICULATING BOLT NB4(P12)
 FORMALLY S15-4a-NB4(P12)