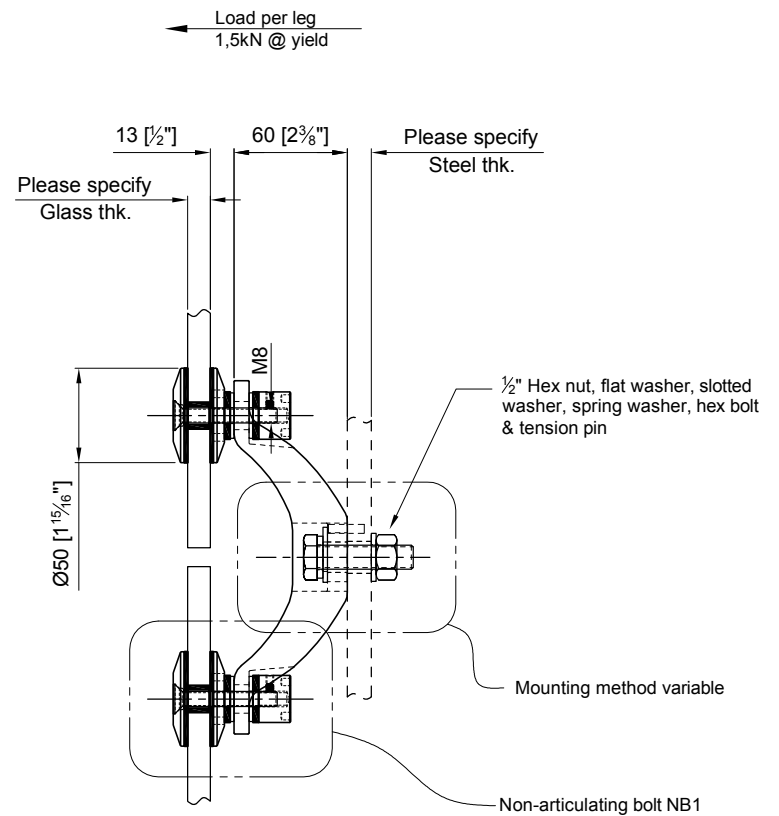


FRONT VIEW

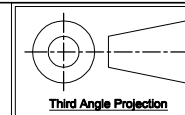


SIDE VIEW

APPROVAL
DATE

**Quantity:** Sets  
**Material:** Grade 304 Stainless  
**Finish:** Spider: Satin; Glass bolt: Machined

Hole in glass min. Ø15.9mm [Ø 5/8"]  
 Dimensions millimeter unless otherwise shown  
 Apply loctite 243 to all threads during assembly  
 (To increase curing speed, please apply activator 7649)  
 Details are typical and are subject to change to meet project requirement



Drawn	Drawn date
JH	NOV 18-09
Approved	Approved date
RL	NOV 18-09
Scale	Rev.
1:4	-
DWG No	
SS154FT-NB501T	



ASSEMBLY DRAWING  
 S15-4a SPIDER W/ NON-ARTICULATING BOLT NB1  
 FORMALLY S15-4a-NB1