Load per leg Load per leg 1,5kN @ yield 0,8kN @ yield 13 [½"] 60 [2%"] Please specify Steel thk. 150 [5<sup>7</sup>/<sub>8</sub>"] ± Please specify Glass 12 -16mm [½" - 5/8" thk.] Ø50 [Øh15/16"]  $\frac{1}{2}$ " Hex nut, flat washer, slotted washer, spring washer, hex bolt & tension Ø50 [1<sup>15</sup>/<sub>6</sub>"] 150 [57/8"] ± S15-4a Four arm spider Mounting method variable Non-articulating bolt NC1 FRONT VIEW SIDE VIEW **APPROVAL** DATE Hole in glass Ø19.1  $[\frac{3}{4}]$  & Csk to suit ferrule bushing NC1-P04 Quantity: Sets Dimensions millimeter unless otherwise shown JΗ JAN 6-2010 Apply loctite 243 to all threads during assembly Material: Grade 304/316 Stainless steel (To increase curing speed, please apply activator 7649)
Details are typical and are subject to change to meet project requirement Approved date Finish: Spider: Satin; Glass bolt: Machined RL JAN 6-2010 Third Angle Projection **ASSEMBLY DRAWING** 1:4 [t] (604) 231 5892 S15-4a SPIDER W/ NON-ARTICULATING BOLT NC1 DWG No [f] (604) 231 5893 FORMALLY S15-4a-NC1 [e] sales@stellassemblies.com SS154FT-NB501C This drawing is the property of Stella Custom Glass Hardware Inc and may not be copied or reproduced in any way whatsoever without written permission of that company