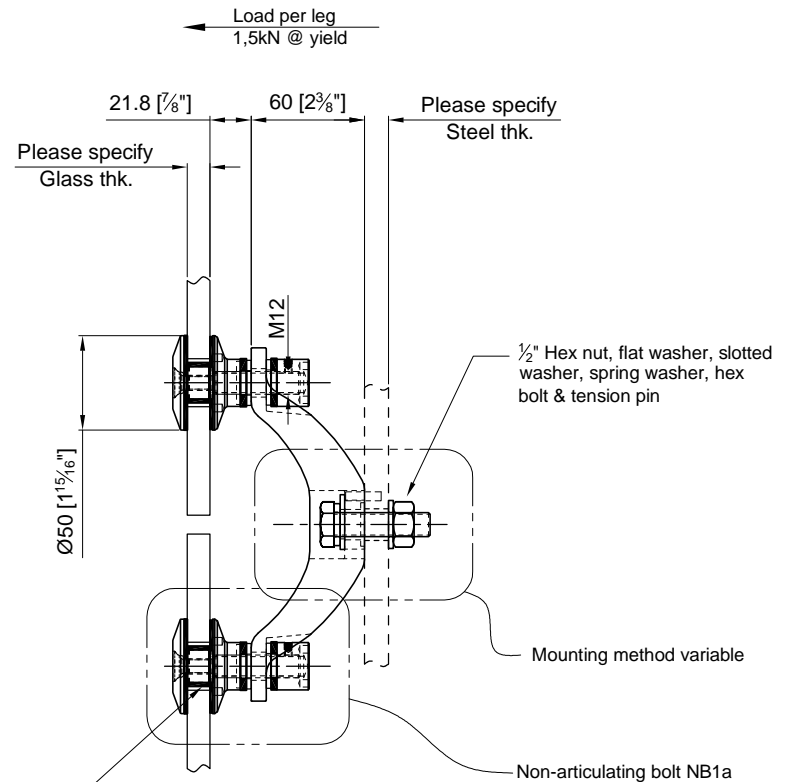


FRONT VIEW



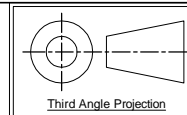
SIDE VIEW

Hole in glass
 min. Ø22.2mm [Ø 7/8\"]
 recommend Ø25.4mm [Ø 1\"]
 max. Ø28.6mm [Ø 1 1/8\"]

APPROVAL
DATE

Quantity: Sets
 Material: Grade 304/316 Stainless steel
 Finish: Spider: Satin; Glass bolt: Machined

Hole in glass see above
 Dimensions millimeter unless otherwise shown
 Apply loctite 243 to all threads during assembly
 (To increase curing speed, please apply activator 7649)
 Details are typical and are subject to change to meet project requirement



Drawn	Drawn date
JH	NOV 18-09
Approved	Approved date
RL	NOV 18-09
Scale	Rev.
1:4	-
DWG No	
SS152FV-NB502T	

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ASSEMBLY DRAWING
 S15-2Va "V" SHAPED SPIDER W/ NON-ARTICULATING BOLT NB1a
 FORMERLY S15-2Va-NB1a